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Entrance Signs – Routed Bi-Color HDPE Signs and Posts

Routed Bi-Color HDPE Park Entrance Signs

UV stabilized
Graffiti resistant
Easily cleaned
Will not swell or rot
Never need painting
Will not crack or chip
Will not delaminate

Combining Design Excellence and Durable Sign Products
Vacker is a provider of routed bi-color HDPE sign panels. A co-extruded, 2-color sign board is routed or carved, revealing an interior contrasting color. Letters and graphics can be routed flat or carved with a V-groove. Complex logos and other graphic elements can be achieved with epoxy color-fills or TUFF panel inserts. While clients are encouraged to express a desired “look” or style at the outset of the design process, every panel is custom designed to achieve the proper proportions, elements and type styles. Virtually any font, logo and design element can be incorporated into our signs.

Logo Panel Insert
Epoxy Color Fills
V-groove Letters

Flat routed green / white / green HDPE with full color detailed American Legion logo achieved with TUFF panel logo insert. A “pocket” is flat routed to accept logo panel. The logo panel is fastened with tamper resistant screws and threaded inserts.

Flat routed blue / white / blue HDPE with teal and black epoxy color fills.

Tan / brown / tan with carved V-groove letters

Design Process
With a talented design staff, Vacker is committed to excellence in design development ensuring that every panel design reflects an appropriate image and identity for its site. While clients are encouraged to express a desired “look” or style at the outset of the design process, every panel is custom designed to achieve the proper proportions, elements and type styles. Virtually any font, logo and design element can be incorporated into our signs. Contact us to get started on your project.

vackersign.com  |  (877) 487-3101  |  (651) 487-3100
Entrance Signs and Posts

Standard Shapes
Early in the design process, clients are encouraged to select a desired panel size and shape. Then, based on the copy, logos and graphic elements to be included, the desired shape is refined to achieve pleasing visual proportions.

Color Options
*(Colors are approximate). Contact us for a material color sample.

Dark Woods Green / Tan / Dark Woods Green
Green / White / Green
Black / White / Black
Tan / Green / Tan
Tan / Brown / Tan
White / Black / White
Brown / Tan / Brown
Brown / White / Brown
White / Green / White
Red / White / Red
Blue / White / Blue
Green / Tan / Green

Common Mount Styles

Expansion and Contraction
Routed plastic signs can be mounted and supported in a variety of ways. HDFE plastic sign board will expand or contract with temperature fluctuation. The material should be allowed to move freely with expansion and contraction. Any drilled holes should be oversized by 1/8"-.1/4" and care should be taken to not overtighten fasteners.

Recycled Plastic Lumber Posts
Vacker offers structural grade 100% recycled plastic lumber 4”x4” and 6”x6” posts. Our posts are reinforced with fiberglass for increased structural integrity and never need painting or staining. Posts can be “slotted” to accept a panel extension as seen to the left.

Panel Pricing*

Single-sided routed sign
Single-sided routed sign with logo panel insert or epoxy color fill
Double-sided routed sign
Double-sided routed sign with logo panel or epoxy color fill

Email for pricing
contact@vackersign.com

Posts
Set of two 5.5”x5.5”x8” (actual) with tapered top and routed slots.

Set of two true 4”x4”x8’ (4” actual) with tapered top and routed slots

*Price estimates are for typical park entrance sign design. Excessive epoxy fills, excessive copy such as park rules or reverse copy can effect cost.
**A low profile entrance, wayfinding and regulatory solution**

Structural grade recycled plastic lumber posts.
Reinforced with fiberglass. Resistant to UV and harsh weather.

**Solid Color Post with Panel Insert(s)**
Tapered top, routed dado and routed pocket to accept a TUFF panel insert on one, two, three or all four post sides.

TUFF panel insert is mechanically fastened in the routed pocket and can be customized to include information such as a park/trail name, agency or park district name, contact information, SEGD national recreational symbols, prohibitive symbols, mile markers and directional arrows. A printed panel insert provides broad design flexibility.

Available in 4"×4" (true), and 5.5"×5.5" (actual) at a suggested length of 7’. Clients are encouraged to provide a rough sketch with desired content for each sign panel insert version to serve as a resource during the design process. Standard post color is cedar. Additional colors and sizes available by special order.

**Solid Color Trail Marker Posts**
Posts are available in 4"×4” (true), and 5.5"×5.5” (actual) at a suggested length of 7’. Tuff panels include predrilled holes and stainless steel screws.

**Scale**

4"×4"×7’  5.5"×5.5”×7’

1 side with panel insert
2 sides with panel insert
3 sides with panel insert
4 sides with panel insert

Email for pricing
contact@vackersign.com
Trail Markers – HDPE Trail Marker Posts

Bi-color Routed Posts

Copy and symbols are routed directly into a bi-color (cedar/brown) post revealing the contrasting interior core of the post. Elements such as park / trail names, directional arrows, mile markers and recreation symbols can be incorporated directly into the post material. Bi-color posts are available in 4”x4” (true) x7’ long.

Clients are encouraged to provide a rough sketch with desired content for each post side to serve as a resource during the design process.

Details

Scale

Example Posts

Bi-color Routed Posts

<table>
<thead>
<tr>
<th>4”x4”x7’</th>
</tr>
</thead>
<tbody>
<tr>
<td>1 side</td>
</tr>
<tr>
<td>2 sides</td>
</tr>
<tr>
<td>3 sides</td>
</tr>
<tr>
<td>4 sides</td>
</tr>
</tbody>
</table>

Email for pricing contact@vackersign.com

vackersign.com | (877) 487-3101 | (651) 487-3100
Getting Started: Understanding the Options

1. Frameless Pedestal Mount Style
   For use with 1/2" thick self-supporting sign panel
   - 1/2" thick self-supporting high pressure laminate sign panel
   - 3/16" thick frameless mount plate
   - 1/2" thick HPL panels are blind mounted with fasteners that pass through the underside of the mount plate into the threaded holes on the back of the sign panel. Self-supporting HPL panels do not require full, edge to edge, support.
   - Sign panel material option: 1/2" thick self-supporting high pressure laminate

OR

2. Frame Mount Style
   For use with 1/8" thick non-self-supporting sign panel
   - Removable top rail
   - 1/8" thick non self-supporting sign panel (high pressure laminate or Tuff Panel) slides into channel at top of the frame.
   - Frame width is 3/4".
   - Panel design should allow for 5/8" frame coverage around outside perimeter of sign panel.
   - Sign panel material options: 1/8" thick non self-supporting high pressure laminate OR 1/8" thick non self-supporting Tuff panel

Angles:
- All angle mount systems available in 45 (standard) or 30 degree angle.

Post length options:
- Direct bury application: Standard post length: 60". Typical length below grade: 18"~24". Additional post length is available. To be installed with post lengths/footings per your geographical area's recommendations.

*Available texture powder coat colors:
- Standard Black
- National Park Service Dark Brown
- National Park Service Medium Brown
- Forest Green
- National Park Service Grey

*(Colors are approximate)
Sign Panel Material Options

Vacker offers two durable sign panel material options to meet your interpretive, map/wayfinding and trail marker needs.

**HPL – High Pressure Laminate Panel (Embedded Phenolic Resin)**

1/2” Thick (self-supporting) for use with frameless mount plate(s)

1/8” Thick (non self-supporting) for use with a frame

Think outdoor durable kitchen counter top. HD printed papers are impregnated with melamine resins and consolidated at extreme high heat and pressure. The result is a durable, fade resistant panel with unlimited design potential. This panel type, (available in 1/8”, 1/4”, 1/2”, 3/4” and 1” thicknesses), is manufactured by spin-offs of the major laminate counter top manufacturers and Vacker is an authorized reseller for one of the world’s leaders in HPL manufacturing. HPL panels are warranted to not delaminate, peel, blister, crack or fade for a 10 year period from the time of purchase, as noted in the Limited Warranty.

**TUFF Panel – Traditional marking film / special protective over-laminate**

1/8” Thick (non self-supporting) for use with a frame or trail marker post

This economical panel is similar to the graphics you pass each and every day on signs, vehicles, and super market floors. What sets it apart is the protective over-laminate. Developed specifically for demanding exterior applications (subways, bus stops, zoos, parks, etc.), it has twice the UV inhibitors than comparable protective films. Independent outdoor & QUA tests have proven 9+ years of UV protection in the Arizona desert. Thicker than comparable protective films, it offers good resistance to scratching and abrasions. This graphic marking film / protective over laminate combination can be applied to polymetal, (aluminum / thermoplastic composite) or aluminum, depending on the application.

**HPL (High Pressure Laminate Panel) and TUFF Panel Standard Sizes**

<table>
<thead>
<tr>
<th>Size</th>
<th>HPL 1/2” Thick</th>
<th>HPL 1/8” Thick</th>
<th>TUFF 1/8” Thick</th>
</tr>
</thead>
<tbody>
<tr>
<td>12”x18”</td>
<td>$593.00</td>
<td>$330.00</td>
<td>$330.00</td>
</tr>
<tr>
<td>18”x24”</td>
<td>$634.00</td>
<td>$382.00</td>
<td>$382.00</td>
</tr>
<tr>
<td>24”x30”</td>
<td>$783.00</td>
<td>$400.00</td>
<td>$400.00</td>
</tr>
<tr>
<td>24”x36”</td>
<td>$919.00</td>
<td>$510.00</td>
<td>$510.00</td>
</tr>
<tr>
<td>24”x42”</td>
<td>$185.00</td>
<td>$78.00</td>
<td>$78.00</td>
</tr>
<tr>
<td>36”x36”</td>
<td>$328.00</td>
<td>$124.00</td>
<td>$124.00</td>
</tr>
<tr>
<td>36”x48”</td>
<td>$499.00</td>
<td>$150.00</td>
<td>$150.00</td>
</tr>
</tbody>
</table>

*Note that pricing can be influenced by quantities and whether the respective sign panel quantities are “originales” (all different) or “duplicates” (all the same). Shipping and any design / file preparation services are additional. Please call or email to request a quotation for your specific project.*

**Sign Panel Design**

You define the message and we’ll do the rest. Our professional design team can create a panel layout with your provided copy, photos, and logos. Contact us for our “Guide to Planning your Interpretive Project” for assistance in developing an effective message for your interpretive panels and completing a successful project. Above pricing is for panel fabrication only. Please call or email to discuss any desired design / file preparation services so that we can provide you with an estimate.

vackersign.com | (877) 487-3101 | (651) 487-3100
Standard Frame Style Mounts

Standard Angle Mount Frame & Post(s)
Our standard frame mechanically fastens to an aluminum post(s). The post(s) consists of 3"x3" rectangular aluminum tube with a welded plate at 30 or 45 degrees. Stainless steel fasteners pass through the frame back plate and attach to the plate.

Panel Size
8.5x11 (single post) $355.00  
8x12 (single post) $355.00  
11x17 (single post) $354.00  
12x18 (single post) $359.00  
18x24 (single post) $390.00  
18x24 (double post) $563.00  
24x30 (single post) $417.00  
24x30 (double post) $560.00  
24x36 (single post) $432.00  
24x36 (double post) $575.00  
24x42 (double post) $710.00

Standard Upright Mount Frame & Posts
An upright base is well suited for regulatory, map and directional related graphic panels. Our standard frame mechanically fastens to 2"x4"x96" aluminum posts. Uprights can be configured to accommodate single, double or multiple display units.

Single Unit Upright
24x36 $609.00  
36x48 $939.00  
48x48 $1,148.00

Pricing based on in ground application. Add $X/ea surface mount plate for surface mount installation.

Standard Flush Mount Frame & Post(s)
Our standard frame mechanically fastens to an aluminum post(s). A 3"x3"x72" rectangular aluminum tube has an upright welded plate. Stainless steel fasteners pass through the frame back plate and attach to the plate.

Panel Size
8.5x11 (single post) $355.00  
8x12 (single post) $355.00  
11x17 (single post) $354.00  
12x18 (single post) $359.00  
18x24 (single post) $390.00  
24x36 (double post) $671.00  
24x42 (double post) $690.00

Pricing based on in ground application. Add $X/ea surface mount plate for surface mount installation.
NPS Cantilever Style
This low profile base features 2” x 3” wide support posts extending from the front of the frame resulting in a sleeker look than the traditional style. Includes drive rivets for assembly.

Panel Size
- 18H x 24W .................................... $466.00
- 18H x 36W .................................... $569.00
- 24H x 36W .................................... $532.00
- 24H x 42W .................................... $629.00

Pricing based on in ground application. Add $X/ea surface mount plate for surface mount installation.

NPS Traditional Style
This traditional low profile base features 2” x 6” wide support posts extending from the center line of the frame resulting in a sturdier look than the cantilever style.

Panel Size
- 18H x 24W ................................. $522.00
- 18H x 36W ................................. $700.00
- 24H x 36W ................................. $548.00
- 24H x 42W ................................. $661.00

Pricing based on in ground application. Add $X/ea surface mount plate for surface mount installation.
Angled Mount Frame with Sleeve for Lumber Post(s)
An angled frame welded to a sleeve that fits over a recycled plastic lumber or wood 4"x4" post. The pre-drilled holes in the sleeve allow the frame to be secured to the post by spax screws.

Panel Size
- 8.5x11 (single sleeve) .................. $205.00
- 8x12 (single sleeve) .................... $205.00
- 11x17 (single sleeve) ................... $205.00
- 12x18 (single sleeve) ................... $209.00
- 18x24 (single sleeve) ................... $209.00
- 18x36 (double sleeve) ................... $209.00
- 24x36 (double sleeve) ................... $209.00
- 24x42 (double sleeve) ................... $209.00
- 24x48 (double sleeve) ................... $209.00

Optional 4"x4"x6" reinforced 100% recycled plastic lumber post available

Flush Mount Frame for Lumber Post(s)
The Flush Mount Frame attaches to the face of a customer-supplied recycled plastic lumber or wood post. The frame includes a "post protector" bracket that serves to protect the top of the post from weathering.

Panel Size
- 8.5x11 (single sleeve) .................. $205.00
- 8x12 (single sleeve) ................. $205.00
- 11x17 (single sleeve) ................... $205.00
- 12x18 (single sleeve) ................... $209.00
- 18x24 (single sleeve) ................... $209.00
- 18x36 (double sleeve) .................. $209.00
- 24x36 (double sleeve) .................. $209.00
- 24x48 (double sleeve) .................. $209.00

Optional 4"x4"x7" reinforced 100% recycled plastic lumber post available

Upright Frame for Lumber Post(s)
The upright frame attaches to the sides of customer-supplied recycled plastic lumber or wood posts with lag screws. An upright base is well suited for regulatory, map and directional related graphic panels or bulletin cases. Uprights can be configured to accommodate single or multiple display units.

Panel Size
- 24x36 .................. $337.00
- 36x48 .................. $591.00
- 48x48 .................. $788.00

Optional 4"x4"x8' reinforced 100% recycled plastic lumber post available
Frame Style Mounts — Wall and Rail Mounts

Wall & Surface Mount Frame
The Wall Mount Frame includes brackets welded on the backside of the frame which allows the frame to be slightly off-set from the wall mounting surface. This accommodates uneven surfaces and allows for the removal of one rail of the frame for panel insertion after the frame has been mounted. Before ordering, please review your installation location for sufficient clearance and designate which of the 4 side rails is to be removable.

Panel Size
8.5x11 .............. $205.00
8x12 .............. $205.00
9x12 .............. $205.00
11x17 .............. $205.00
12x18 .............. $209.00
18x24 .............. $205.00
18x36 .............. $205.00

Email for pricing
contact@vackersign.com

Rail Mount Frame
The rail mount frame is adapted to mount to various rail systems. Bracket configurations are available for various rail materials and shapes, including metal, wood, round, square or rectangular.

Panel Size
8.5x11 .............. $205.00
8x12 .............. $205.00
9x12 .............. $205.00
11x17 .............. $205.00
12x18 .............. $209.00
18x24 .............. $205.00
18x36 .............. $205.00
24x30 .............. $240.00
24x36 .............. $240.00
24x42 .............. $240.00
24x48 .............. $240.00
30x48 .............. $240.00
36x48 .............. $240.00
48x48 .............. $240.00

Email for pricing
contact@vackersign.com
Frameless Pedestal Mounts

Angle Mount Frameless Pedestal - Post(s) with Plate
Frameless pedestal for angle mounting self supporting panels (.5” thick high pressure laminate). An aluminum mounting plate, with pre drilled holes, is mechanically fastened to an aluminum 3”x3” “Post with Plate”. The pre-drilled holes in the mounting plate correspond with tapped or drilled holes in the self supporting panels allowing for fastening by blind mount. A double post frameless pedestal can be achieved with the use of two pedestals.

Mount Plate Size
6x6................. Email for pricing contact@vackersign.com
12x12..............
12x18..............
16x20..............

Pricing based on in ground application. Add $X/ea surface mount plate for surface mount installation.

Flush Mount Frameless Pedestal - Post(s) with Plate
Frameless pedestal for upright mounting self supporting panels (.5” thick high pressure laminate). An aluminum mounting plate, with predrilled holes, is mechanically fastened to an aluminum 3”x3” “Post with Plate”. The pre-drilled holes in the mounting plate correspond with tapped or drilled holes in the self supporting panel allowing for fastening by blind mount or thru-bolt. A double leg pedestal can be achieved with the use of two pedestals.

Mount Plate Size
6x6................. Email for pricing contact@vackersign.com
12x12..............
12x18..............
16x20..............

Pricing based on in ground application. Add $X/ea surface mount plate for surface mount installation.

Upright Frameless Pedestal - Post(s) with Flange
An upright pedestal for mounting self supporting panels. An aluminum mounting flange, with pre-drilled holes, is welded to 3”x3” aluminum posts. The pre-drilled holes in the flange correspond with tapped or drilled holes in the self supporting panel allowing for fastening by blind mount or thru-bolt.

Flange for Panel Height:
18..................
24..................
30..................
36..................
48..................

Pricing based on in ground application. Add $X/ea surface mount plate for surface mount installation.
**Frameless Pedestal Mounts**

**NPS Cantilever Style Frameless Pedestal - Posts with Flange**

A cantilever frameless pedestal for the angle mounting of self supporting panels (.5” thick high pressure laminate panels). An aluminum mounting flange, with pre drilled holes, is welded to a 3” x 3” aluminum cantilevered post. The pre-drilled holes in the flange correspond with tapped or drilled holes in the self supporting panel allowing for fastening by blind mount or thru-bolt.

<table>
<thead>
<tr>
<th>Flange for Panel Height</th>
<th>Price</th>
</tr>
</thead>
<tbody>
<tr>
<td>18</td>
<td>$361.00</td>
</tr>
<tr>
<td>24</td>
<td>$361.00</td>
</tr>
</tbody>
</table>

Pricing based on in ground application. Add $X.00 for surface mount plate for surface mount installation.

**NPS Traditional Style Frameless Pedestal - Posts with Flange**

A traditional style frameless pedestal for the angle mounting of self supporting panels (.5” thick high pressure laminate panels). A 6” wide support post extends from the center line of an angled aluminum extrusion with a welded pre-drilled mounting flange. The pre-drilled holes in the flange correspond with tapped or drilled holes in the self supporting panel allowing for fastening by blind mount or thru-bolt.

<table>
<thead>
<tr>
<th>Flange for Panel Height</th>
<th>Price</th>
</tr>
</thead>
<tbody>
<tr>
<td>24</td>
<td>$411.00</td>
</tr>
<tr>
<td>30</td>
<td>$490.00</td>
</tr>
<tr>
<td>36</td>
<td>$598.00</td>
</tr>
</tbody>
</table>

Pricing based on in ground application. Add $X.00 for surface mount plate for surface mount installation.

**Angled Mount Plate with Sleeve for Lumber Post(s)**

An angled pre-drilled mount plate welded to a sleeve that fits over a recycled plastic lumber or wood 4”x4” post. The pre-drilled holes in the mount plate correspond with tapped or drilled holes in the self supporting panel allowing for fastening by blind mount or thru-bolt.

<table>
<thead>
<tr>
<th>Mount Plate Size</th>
<th>Price</th>
</tr>
</thead>
<tbody>
<tr>
<td>6x6</td>
<td>$79.00</td>
</tr>
<tr>
<td>12x12</td>
<td>$114.00</td>
</tr>
<tr>
<td>12x18</td>
<td>$124.00</td>
</tr>
<tr>
<td>16x20</td>
<td>$159.00</td>
</tr>
</tbody>
</table>

Email for pricing contact@vackersign.com
Bulletin Cases and Uprights

Upright exhibits provide for the prominent display of entrance / trail head identification, map, directional and way-finding information. Uprights can include frames, bulletin cases, self-supporting sign panels or framed stainless steel woven mesh. Components can be mounted in a variety of configurations including: single, double/triple inline, double/triple offset, triangular and hexagon. Components can also be mounted back-to-back.

Bulletin Cases
Like our frames and bases, bulletin cases are constructed of high strength aluminum extrusions and powder coated to ensure a durable finish. They feature a clear acrylic face, keyed-alike locks, a continuous piano hinge, and a galvanized steel back for use with magnets. Bulletin cases can be wall mounted or outfitted with our post systems. Standard case sizes are 18"x24", 24"x36" and 36"x48". Custom sizes are also available.

<table>
<thead>
<tr>
<th>Bulletin Case</th>
<th>Upright Posts (set)</th>
</tr>
</thead>
<tbody>
<tr>
<td>18x24..........</td>
<td>96&quot; ..................</td>
</tr>
<tr>
<td>24x36..........</td>
<td>108&quot; .................</td>
</tr>
<tr>
<td>36x48..........</td>
<td>Email for pricing</td>
</tr>
<tr>
<td></td>
<td><a href="mailto:contact@vackersign.com">contact@vackersign.com</a></td>
</tr>
<tr>
<td></td>
<td>Email for pricing</td>
</tr>
<tr>
<td></td>
<td><a href="mailto:contact@vackersign.com">contact@vackersign.com</a></td>
</tr>
</tbody>
</table>

Pricing for multi-unit uprights and configurations available upon request.

Pay / Donation Boxes
Vacker offers heavy duty pay / donation boxes, or fee deposit vaults, constructed of durable steel and vandal resistant lock mechanisms. Fabrication details based on USFS design specifications.
Trail Blazers and Boundary Markers

Trail blazers, often attached to trees and posts, provide wayfinding direction and reassurance. Boundary markers are used to identify boundaries along parks, nature preserves, and conservation easements. Vacker offers these markers with both digital and screenprint methods on a variety of substrates. Call for pricing.

Garden Markers

4"x6" Mount Plate with 1"x1" stake available in 3 lengths

1"x1"x24".................
1"x1"x36".................
1"x1"x48".................

Email for pricing contact@vackersign.com

Aluminum Brochure Boxes

For mounting to exhibits

Tri-fold..........................
Bi-fold..........................
Catalog..........................

Email for pricing contact@vackersign.com
STANDARD, SEMI-CUSTOM AND CUSTOM DESIGNS

Standard and Semi-custom designs include a placed agency logo and/or contact information and minor copy edits. Additionally, semi-custom designs include the placement of site specific plant identification images.

DURABLE SIGN PANELS

TUFF Panels consist of traditional marking film with a special protective over-laminate applied to .125" thick polymetal (aluminum / recycled plastic / aluminum). This particular protective over-laminate was developed specifically for demanding exterior applications (subways, bus stops, zoos, parks, etc.). It has twice the UV inhibitors than comparable protective films. Independent outdoor & QUA tests have proven 9+ years of UV protection in the Arizona desert. Thicker than comparable protective films, it offers good resistance to scratching and abrasions.

STANDARD SIGN FRAMES

18x24 Frame with aluminum post
Add $X/ea surface mount plate for surface mount installation.

18x24 Frame with sleeve for lumber post (post not included)
Frames feature removable top rail for insertion of .125" thick Tuff Panel.

Optional Surface Mount Plate
Surface mount plate for surface mount installations

Standard frame with aluminum post and plate
Standard frame with sleeve for wood post

Standard Rain Garden Designs - - 18"x24" Tuff Panel
Standard and semi-custom Rain Garden Designs -- 18"x24" Tuff Panel

#1 Semi-custom Rain Garden, 18"x24"

Water Quality and Habitat Designs -- 18"x24" Tuff Panel

18"x24" Tuff Panel - standard design
18"x24" Tuff Panel - semi-custom design
18"x24" Tuff Panel - semi-custom design

Water Quality and Habitat Designs -- 9.5"x12", 12"x18" Tuff Panel

12"x18" Tuff Panel
9.5"x12" Tuff Panel