



2025 SIGN PRODUCT, SERVICE AND PRICE GUIDE

VACKERSIGN.COM

CONTACT@VACKERSIGN.COM

(877) 487-3101 | (651) 487-3100



NatureWalk®

PRODUCT AND SERVICE CATALOG

©2025, ALL RIGHTS RESERVED. VACKER INC.

SIGN AND DISPLAY MOUNT OPTIONS OVERVIEW 3

Frameless Styles 4

Interpretive Frame Styles 9

StoryWalk® Frame Styles.....18

Multi-Unit Upright and Bulletin Cases 21

SIGN PANEL MATERIAL OPTIONS.....22

STANDARD & SEMI-CUSTOM SIGNS

NatureWalk Themed Signs 28

General Themed, Rain Garden, Water Quality Signs 29

CUSTOM DESIGN, FABRICATION AND SPECIALTY SIGNS33

ROUTED PLASTIC SIGNS

Routed Bi-color HDPE 38

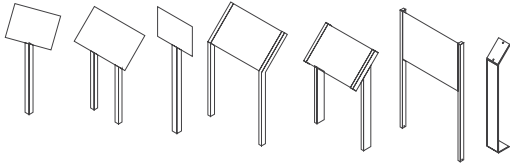
TRAIL MAKER POSTS

HDPE Trail Marker Posts 43

REQUESTING AN ESTIMATE..... 48

FRAMELESS PEDESTALS

For mounting 1/2" thick self-supporting high pressure laminate sign panel.

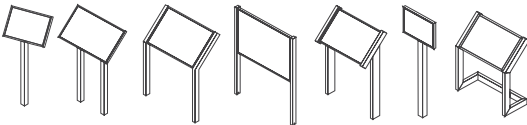


PAGE 4



INTERPRETIVE FRAMES

For mounting 1/8" thick non-self-supporting high pressure laminate or Tuff panel.

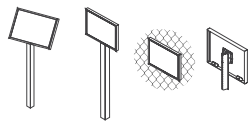


PAGE 8



STORYWALK FRAMES (18"×24" ONLY)

For the display of an 18"×24" outdoor durable sign panel or the short term display of moisture resistant* hot laminated book materials up to 1/4" thick.



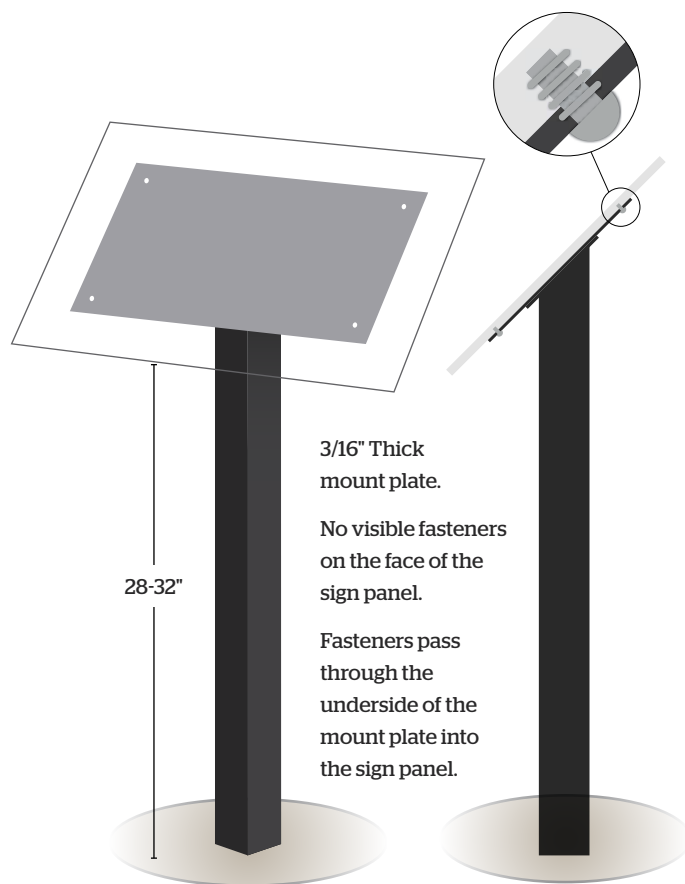
PAGE 14



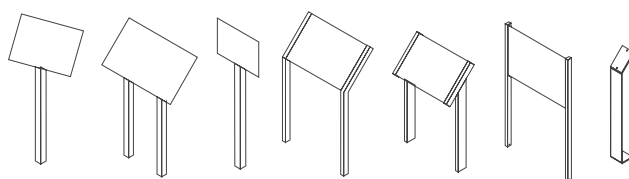
FRAMELESS PEDESTAL OPTIONS

For mounting 1/2" thick self-supporting high pressure laminate sign panel.

Sign panel sold separately.
Pages 23-24.



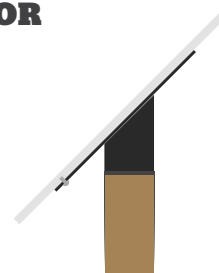
A RANGE OF FRAMELESS OPTIONS



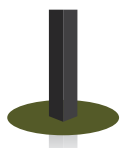
FRAMELESS MOUNT FOR WOOD POST OPTIONS

1/2" Thick HPL sign panel fastens to mount plate with sleeve with no visible fasteners.

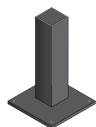
Sleeve slides over customer provided 4"x4" wood post.



ALUMINUM POST OPTIONS



Post length for direct bury.
Extended post length is available.



Post with surface mount plate for attachment to concrete pad or footing.

Posts should be installed with post lengths per your geographical area recommendations.

AVAILABLE TEXTURE POWDER-COAT COLORS*



Standard Black



National Park Service Dark Brown



National Park Service Medium Brown



Custom colors available with set-up cost of \$285

Common styles and sizes stocked in black. Other colors can effect lead time.



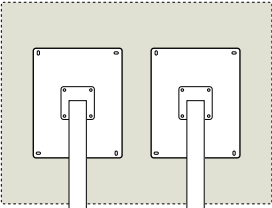
PRODUCT HIGHLIGHT

Double Angle Mount Frameless Pedestal.

Page 6.

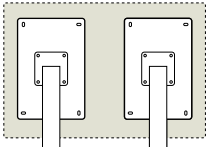
SELECTING PANEL MOUNT PLATES

36×48
SIGN PANEL



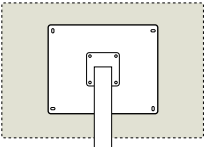
DOUBLE PEDESTAL
SET OF TWO
16×20 PANEL
MOUNT PLATES

24×36
SIGN PANEL



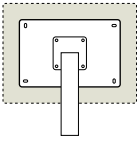
DOUBLE PEDESTAL
SET OF TWO
12×18 PANEL
MOUNT PLATES

24×36
SIGN PANEL



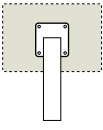
SINGLE PEDESTAL
ONE SINGLE
16×20 PANEL
MOUNT PLATE

18×24
SIGN PANEL



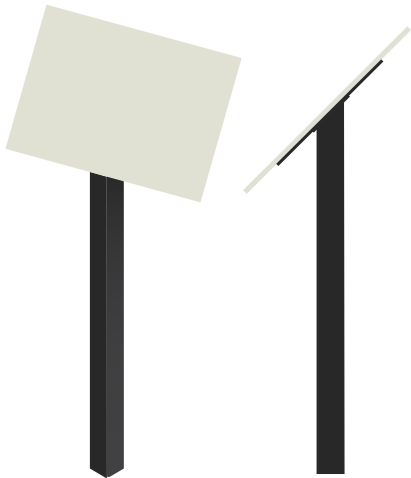
SINGLE PEDESTAL
ONE SINGLE
12×18 PANEL
MOUNT PLATE

12×18
SIGN PANEL



SINGLE PEDESTAL
ONE SINGLE
6×6 PANEL
MOUNT PLATE

Extended post length recommended for panel heights greater than 24".

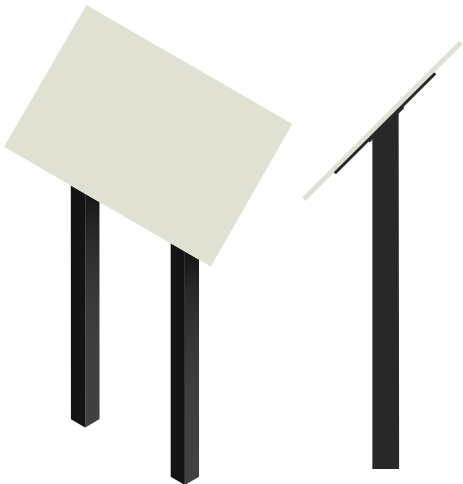


SINGLE ANGLE MOUNT
FRAMELESS PEDESTAL

Frameless pedestal for angle mounting self supporting panels (.5" thick high pressure laminate). Predrilled holes in the mount plate correspond with threaded holes on the backside of the .5" thick HPL panel. Mount plates 12"×12" and larger mechanically attach to the "6×6" plate welded to the 3"×3" post.

Mount Plate Size	for In-Ground	with Surface Mount Plate(s)
6×6	\$152	\$182
12×12	\$163	\$193
12×18	\$171	\$201
16×20	\$183	\$213
16×20 with extended post length	\$211	N/A

Stocked in black only. Sign panel additional.

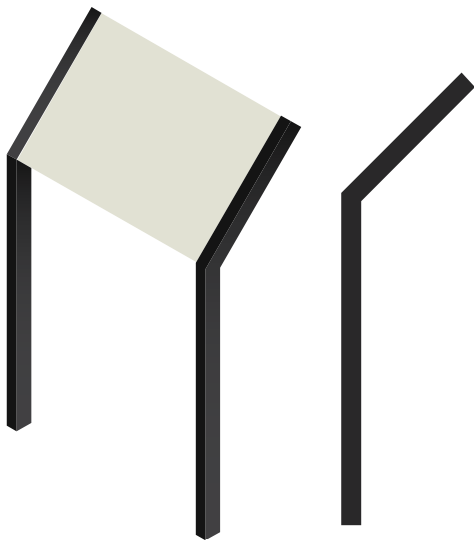


DOUBLE ANGLE MOUNT
FRAMELESS PEDESTAL

Double frameless pedestal for angle mounting self supporting panels (.5" thick high pressure laminate). Predrilled holes in the mount plates correspond with threaded holes on the backside of the .5" thick HPL panel. Mount plates 12"×12" and larger mechanically attach to the "6×6" plate welded to the 3"×3" post.

Mount Plate Size	for In-Ground	with Surface Mount Plate(s)
6×6	\$304	\$364
12×12	\$326	\$386
12×18	\$342	\$402
16×20	\$366	\$426
16×20 with extended post length	\$422	N/A

Stocked in black only. Sign panel additional.

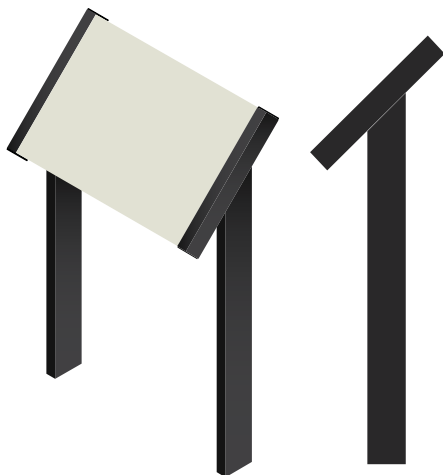


NPS CANTILEVER STYLE FRAMELESS PEDESTAL - POSTS WITH FLANGE

A cantilever frameless pedestal for the angle mounting of self supporting panels (5" thick high pressure laminate panels). An aluminum mounting flange, with pre drilled holes, is welded to a 3"×3" aluminum cantilevered post. The pre-drilled holes in the flange correspond with tapped or drilled holes in the self supporting panel allowing for fastening by blind mount or thru-bolt.

Flange for Panel Height	for In-Ground	with Surface Mount Plate(s)
18.....	\$392.....	392
24.....	\$409	\$489

Stocked sizes in black only. Sign panel additional.

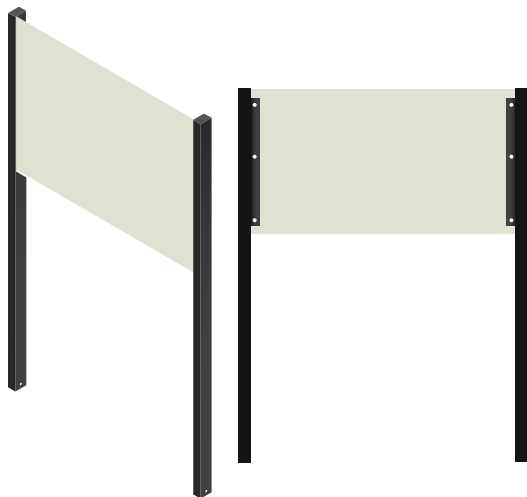


NPS TRADITIONAL STYLE FRAMELESS PEDESTAL - POSTS WITH FLANGE

A traditional style frameless pedestal has 2"×4" support arms with a welded mount flange that extends from the center line of the vertical 2"×6" support posts, resulting in a sturdier look than the cantilever style. The pre-drilled holes in the flange correspond with tapped or thru holes in the self-supporting sign panel allowing for blind mount or thru-bolt.

Flange for Panel Height	for In-Ground	with Surface Mount Plate(s)
18.....	\$445.....	\$525
24.....	461.....	\$541
30.....	\$548.....	\$628
36.....	\$669.....	\$749

Custom sizes available. Sign panel additional.



UPRIGHT FRAMELESS PEDESTAL - POST(S) WITH FLANGE

An upright pedestal for mounting self supporting panels. An aluminum mounting flange, with pre-drilled holes, is welded to 3"×3" aluminum posts. The pre-drilled holes in the flange correspond with tapped or thru holes in the self supporting panel allowing for fastening by blind mount or thru-bolt. Flange height, number of/ distance between holes dictated by panel height.

Flange for Panel Height	for In-Ground	with Surface Mount Plate(s)
18.....	\$473.....	\$553
24.....	\$489.....	\$569
30.....	\$514.....	\$594
36.....	\$533.....	\$613
48.....	\$576.....	\$656

Custom sizes available.

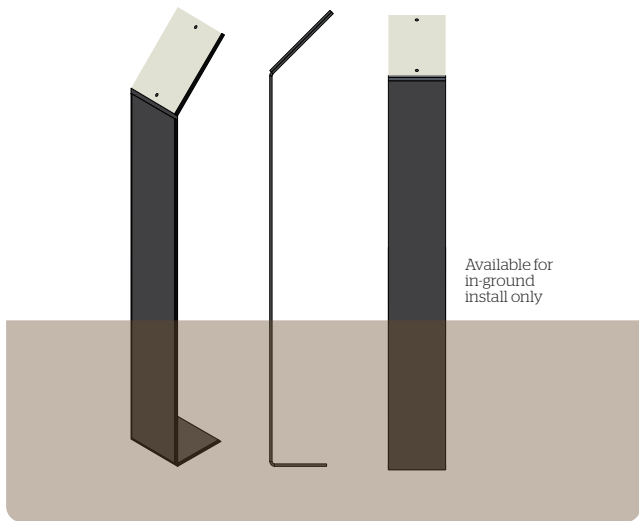


**FLUSH MOUNT FRAMELESS
PEDESTAL - POST(S) WITH PLATE**

Frameless pedestal for upright mounting self supporting panels (.5" thick high pressure laminate). Predrilled holes in the mount plate correspond with threaded holes on the backside of the .5" thick HPL panel. Mount plates 12"x12" and larger mechanically attach to the "6x6" plate welded to the 3"x3" post. A double leg pedestal can be achieved with the use of two pedestals.

Mount Plate Size	for In-Ground	with Surface Mount Plate(s)
6x6	\$202	\$232
12x12	\$225	\$255
12x18	\$226	\$256
16x20	\$256	\$286

Stocked in black only. Sign panel additional.

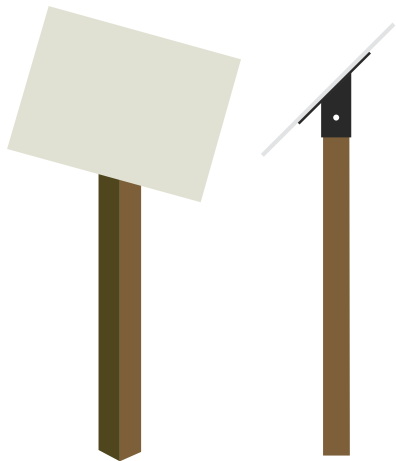


BLADE PEDESTAL

1/4" Thick aluminum blade pedestal with 6"Wx9"H" mount surface. Two 2 thru holes for panel attachment. Typically mounts 18" above grade with a 6" return.

Mount Plate Size	for In-Ground
9"Hx6"W	\$261
6"Hx9"W	\$311

Stocked in black only. Sign panel additional.



**ANGLED MOUNT PLATE WITH SLEEVE
FOR LUMBER POST(S)**

An angled pre-drilled mount plate welded to a sleeve that fits over a recycled plastic lumber or wood 4"x4" post. The pre-drilled holes in the mount plate correspond with tapped or drilled holes in the self supporting panel. Mount plates 12"x12" and larger mechanically attach to the "6x6" plate welded to the 4"x4" sleeve.

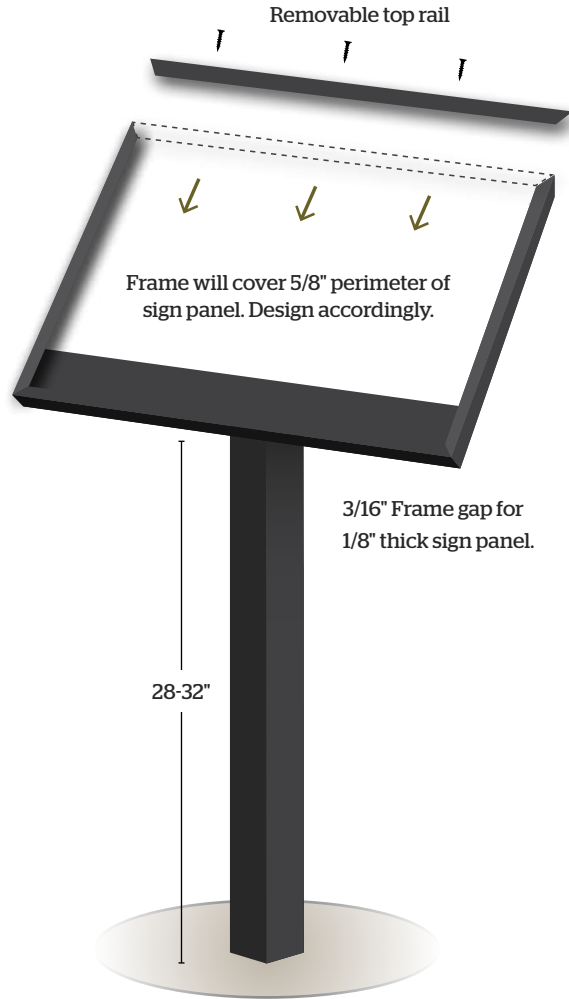
Mount Plate Size	
6x6	\$87
12x12	\$125
12x18	\$135
16x20, one plate, 1 sleeve	\$156

Stocked in black only. Sign panel additional.

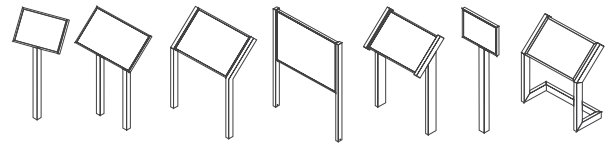
INTERPRETIVE FRAME OPTIONS

For mounting 1/8" thick non-self-supporting high pressure laminate or Tuff panel.

Sign panel sold separately.
Pages 23-24.



A RANGE OF FRAMED OPTIONS

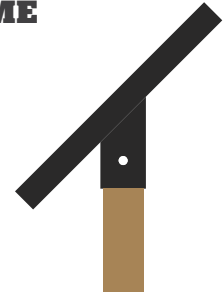


INTERPRETIVE FRAME FOR WOOD POST

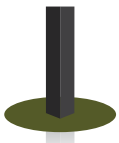
Removable top rail

3/16" Frame gap for 1/8" thick sign panel

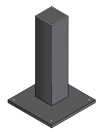
Sleeve slides over customer provided wood post.



ALUMINUM POST OPTIONS



Post length for direct bury.
Extended post length is available.



Post with surface mount plate for attachment to concrete pad or footing.

Posts should be installed with post lengths per your geographical area recommendations.

AVAILABLE TEXTURE POWDER-COAT COLORS*



Standard Black



National Park Service Dark Brown



National Park Service Medium Brown



Custom colors available with set-up cost of \$285

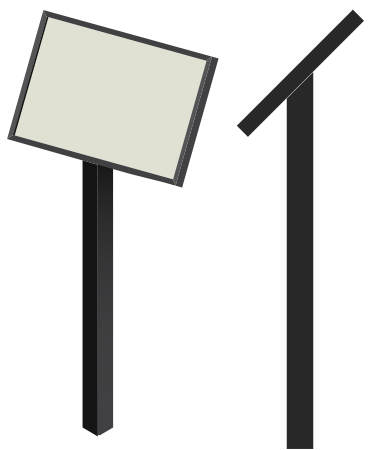
Common styles and sizes stocked in black. Other colors can effect lead time.



PRODUCT HIGHLIGHT

**Standard NatureWalk sign panel
mounted with angle aluminum
frame with surface mount plate.**

Page 11.



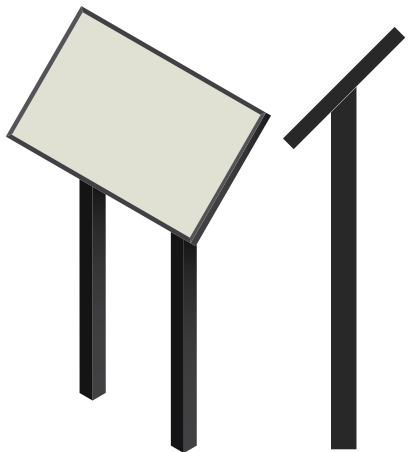
**STANDARD ANGLE MOUNT FRAME
AND SINGLE POST**

The post consists of a 3"×3" aluminum tube with a welded 6"×6" plate at 45 degrees. The frame attaches to the post with stainless fasteners that pass through the front side of the frame back plate into corresponding holes in the 6"×6" mount plate.

Size	for In-Ground	with Surface Mount Plate(s)
12×18**	\$378	\$418
18×24	\$411	\$441
24×32	\$515	\$545
24×36	\$456	\$485

Stocked sizes in black only. Custom sizes and portrait orientation available by special order. Sign panel additional.

****Boxed style.**



**STANDARD ANGLE MOUNT
FRAME WITH DOUBLE POSTS**

The posts consists of a 3"×3" aluminum tube with a welded 6"×6" plate at 45 degrees. The frame attaches to the posts with stainless fasteners that pass through the front side of the frame back plate into corresponding holes in the 6"×6" mount plates.

Size	for In-Ground	with Surface Mount Plate(s)
18×24	\$593	\$653
24×32	\$684	\$744
24×36	\$606	\$666
24×42	\$748	\$828
36×48	\$912	\$992

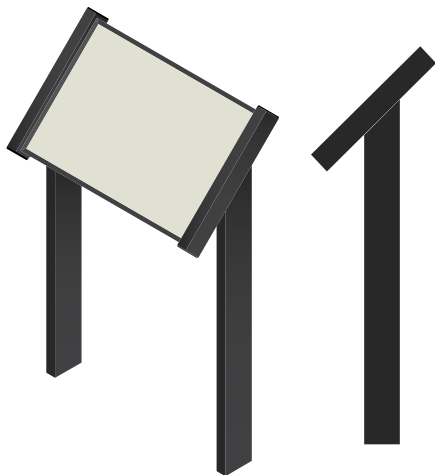
Stocked sizes in black only. Custom sizes available by special order. Sign panel additional.



PRODUCT HIGHLIGHT

NPS Cantilever Style exhibit with surface mount plates.

Page 13.

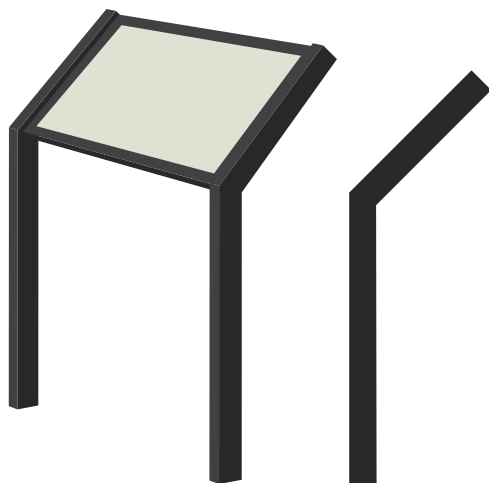


NPS TRADITIONAL STYLE

This traditional low profile base features 2"×4" support arms extending from the center line of the frame and vertical 2"×6" support posts, resulting in a sturdier look than the cantilever style. Includes drive rivets for assembly.

Size	for In-Ground	with Surface Mount Plate(s)
18×24	\$567	\$647
24×36	\$592	\$672
24×42	\$717	\$877
36×48	\$952	\$1,032

Stocked sizes in black only. Custom sizes available by special order. Sign panel additional.



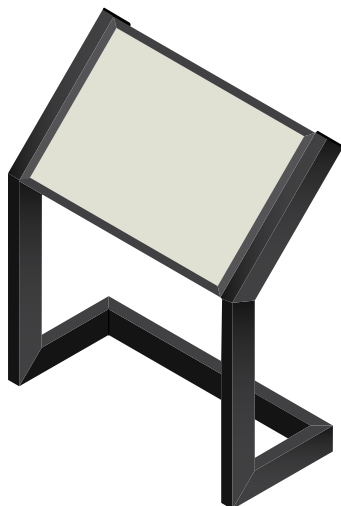
NPS CANTILEVER STYLE

This low profile base features 2"×3" support arms extending from the vertical support posts and front of the frame, resulting in a sleeker look than the traditional style. Includes drive rivets for assembly.

Size	for In-Ground	with Surface Mount Plate(s)
18×24	\$506	\$586
18×36	\$609	\$689
24×36	\$592	\$672
24×42	\$683	\$763
36×48*	\$1,098	\$1,032

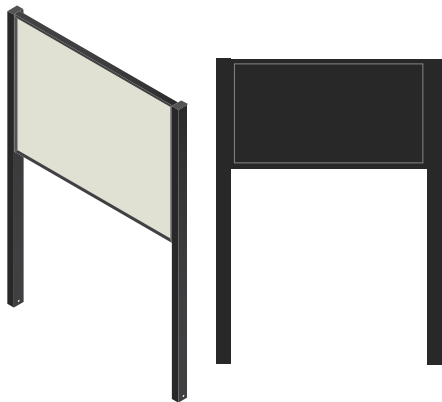
Stocked sizes in black only. Custom sizes and portrait orientation available by special order. Sign panel additional.

***2×6" support arms.**



CANTILEVER WITH SLED BASE

A cantilever style frame for 24"Hx36"Wx125" sign panel with sled base for movable displays. Back cross member attaches to side posts with revit nuts and hardware. Tabs with thru holes mechanically attach to runners for fastening to a surface or the ground. Ships unassembled. \$1,332.



STANDARD UPRIGHT
FRAME & POSTS

An upright base is well suited for regulatory, map and directional related graphic panels. Our standard frame mechanically fastens to 2"×3"×96" aluminum posts. Frames available in portrait or landscape orientation and uprights can be configured to accommodate single, double or multiple display units.

Single Unit Upright	for In-Ground	with Surface Mount Plate(s)
24×36 (single)	\$641	\$716
36×48 (single)	\$988	\$1,063

Stocked sizes in black only. Custom sizes and portrait orientation available by special order. Sign panel additional.



Single unit upright



Double unit upright
(in line)



Double unit upright
(offset)



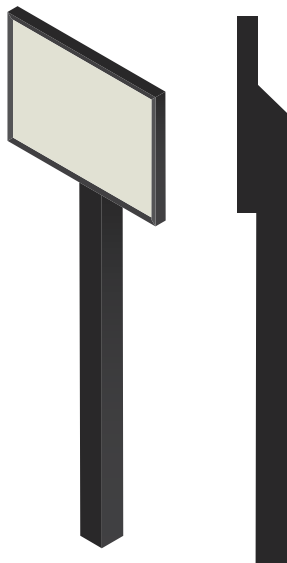
Triple unit upright
(in line)



Triple unit upright
(offset)



Triangular upright

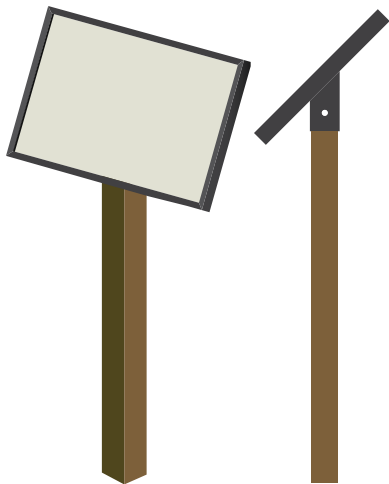


STANDARD FLUSH MOUNT FRAME &
POST

Our standard frame mechanically fastens to an aluminum post(s). A 3"×3"×72" rectangular aluminum tube has an upright welded plate. Stainless steel fasteners pass through the frame back plate and attach to the plate.

Size	for In-Ground	with Surface Mount Plate(s)
12×18	\$432	\$462
18×24	\$395	\$425

Stocked sizes in black only. Custom sizes and portrait orientation available by special order. Sign panel additional.



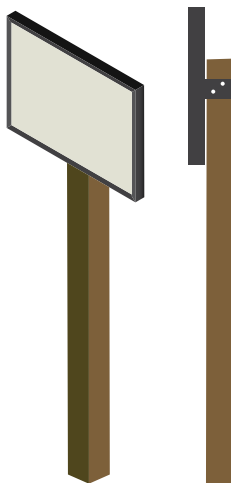
ANGLE MOUNT FRAME WITH SLEEVE FOR LUMBER POST(S)

An angled frame with sleeve that fits over a customer-supplied wood 4"×4" post. The pre-drilled holes in the sleeve allow the frame to be secured to the post with spax screws.

12×18 (single sleeve)*	\$297	24×36 (double sleeve)	\$367
18×24(single sleeve)	\$262	24×42 (double sleeve).....	\$448
18×24 (double sleeve)	\$292	24×48 (double sleeve)	\$512
24×32 (double-sleeve)	\$472	36×48 (double sleeve).....	\$642

Stocked sizes in black only. Custom sizes and portrait orientation available by special order. Sign panel additional.

***Boxed style.**

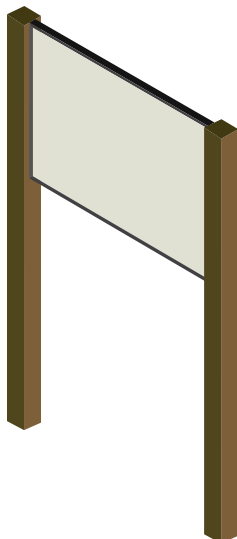


FLUSH MOUNT FRAME FOR LUMBER POST(S)

The flush mount frame attaches to the face of a customer-supplied recycled plastic lumber or wood post. Frames available in portrait or landscape orientation.

12×18 (single bracket)	\$362
18×24 (single bracket)	\$262
24×36 (double bracket)	\$367

Stocked sizes in black only. Custom sizes and portrait orientation available by special order. Sign panel additional.



UPRIGHT FRAME FOR LUMBER POSTS

The upright frame attaches to the sides of customer-supplied recycled plastic lumber or wood posts with lag screws. An upright base is well suited for regulatory, map and directional related graphic panels. Available in portrait or landscape orientation.

24×36	\$367
36×48	\$642

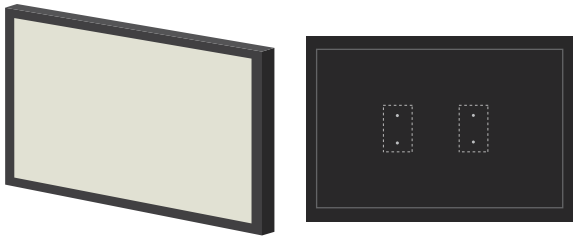
Stocked sizes in black only. Custom sizes and portrait orientation available by special order. Sign panel additional.



HIGHLIGHT

Wall & Surface Mount Frame.

Page 17.

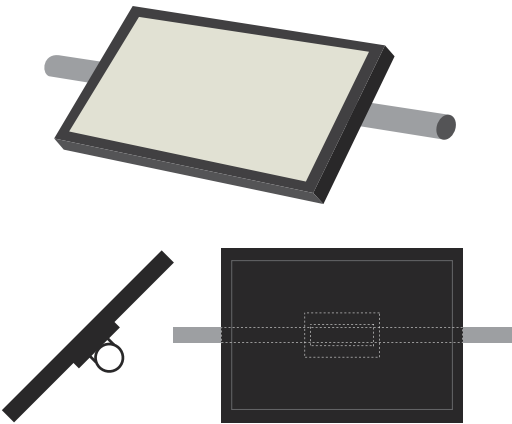


WALL & SURFACE MOUNT FRAME

The Wall Mount Frame includes brackets welded on the backside of the frame which allows the frame to be slightly off-set from the wall mounting surface. This accommodates uneven surfaces and allows for the removal of one rail of the frame for panel insertion after the frame has been mounted. Before ordering, please review your installation location for sufficient clearance and designate which of the 4 side rails is to be removable.

18×24.....	\$262
24×36.....	\$367
36×48.....	\$642

Custom sizes and portrait orientation available by special order.



RAIL MOUNT FRAME

The rail mount frame is adapted to mount to various rail systems. Bracket configurations are available for various rail materials and shapes, including metal, wood, round, square or rectangular. For pricing, contact us with your rail specifications by sending a photo or drawing of your rail.

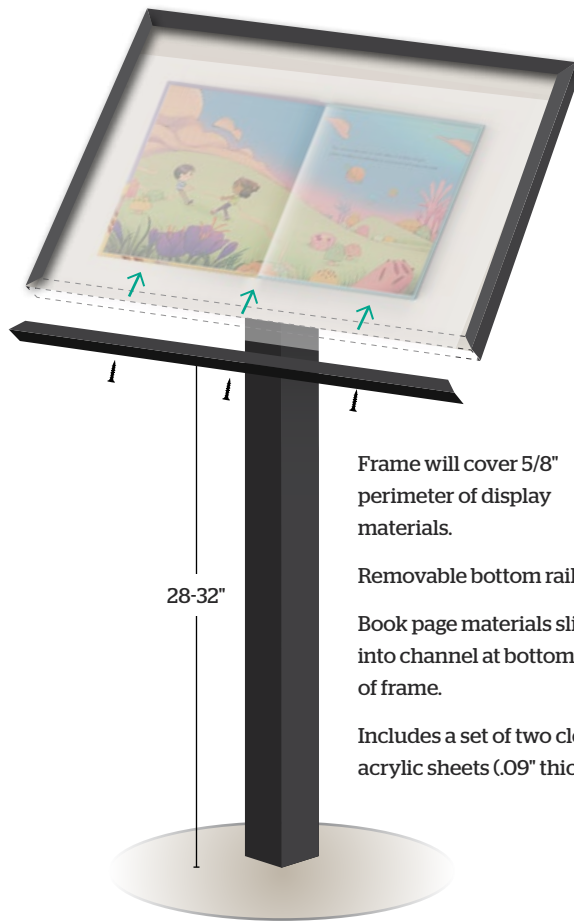
12×18.....	\$TBD
18×24.....	\$TBD
24×32.....	\$TBD
24×36.....	\$TBD
24×42.....	\$TBD

Custom sizes and portrait orientation available by special order.



STORYWALK® FRAMES (18"×24" ONLY)

For the display of an 18"×24" outdoor durable sign panel or the short term display of moisture resistant book materials up to 1/4" thick.



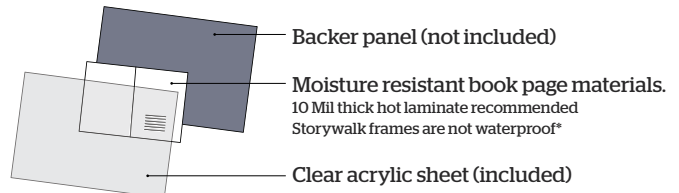
Frame will cover 5/8" perimeter of display materials.

Removable bottom rail.

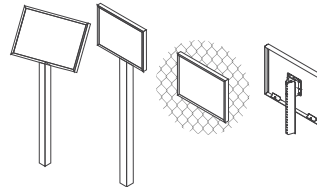
Book page materials slide into channel at bottom of frame.

Includes a set of two clear acrylic sheets (.09" thick).

TYPICAL STORYWALK DISPLAY



A RANGE OF INSTALLATION OPTIONS

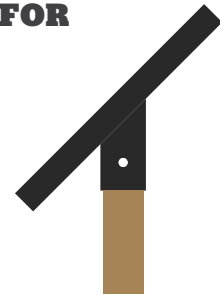


STORYWALK FRAME FOR WOOD POST

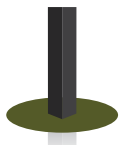
Removable bottom rail.

Frame gap for up to 1/4" thick display materials.

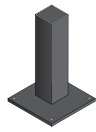
Frame slides over customer provided wood post.



ALUMINUM POST OPTIONS



Post length for direct bury.
Extended post length is available.



Post with surface mount plate for attachment to concrete pad or footing.

Posts should be installed with post lengths per your geographical area recommendations.

AVAILABLE TEXTURE POWDER-COAT COLORS*



Standard Black



National Park Service Dark Brown



National Park Service Medium Brown



Custom colors available with set-up cost of \$285

Common styles and sizes stocked in black. Other colors can effect lead time.

Storywalk frames are intended for the display of an outdoor durable sign panel or the temporary display of laminated book page materials. Bare in mind that inks used in book pages have little UV resistance and by their nature, are not well suited for outdoor display. For best results, use a 10 mil hot laminate with a sealed border to help protect book page materials. The use of the provided clear acrylic sheets will provide some additional protection, but will NOT result in a waterproof display or provide any UV resistance.



PRODUCT HIGHLIGHT

Angle mount StoryWalk® frame.

STORYWALK® FRAMES (18"×24" ONLY)

Aluminum posts available in two options:

60" Post length for direct bury.

40" Post length with surface mount plate for surface mount installation.

Frame only options for:

Use with your own wood post.

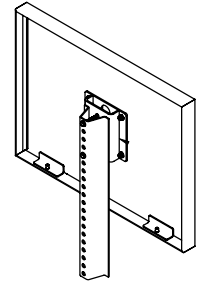
Use with your own U-channel or perforated steel post.

Chain link fence mount.

Removable bottom rail for changing out display content and enhanced drainage.

Frame gap for up to 1/4" thick book page materials and clear acrylic.

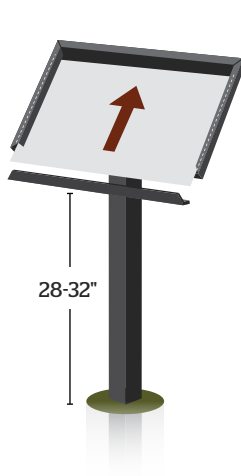
See our optional backer panels on page 25.



U-Channel Post Mount

\$210 each, Qty ≥ 16

\$234 each, Qty ≤ 15



Angled Aluminum Post Mount

\$272 each, Qty ≥ 16

\$302 each, Qty ≤ 15



Flush Aluminum Post Mount

\$286 each, Qty ≥ 16

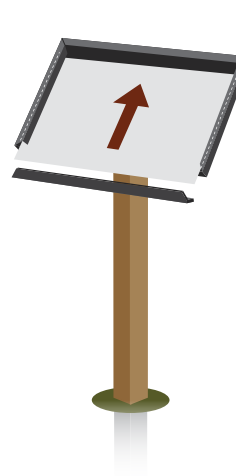
\$317 each, Qty ≤ 15



Chain Link Fence Mount

\$210 each, Qty ≥ 16

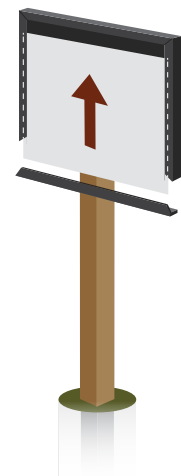
\$234 each, Qty ≤ 15



Angled Wood Post Mount

\$210 each, Qty ≥ 16

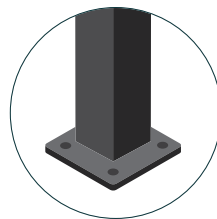
\$234 each, Qty ≤ 15



Flush Wood Post Mount

\$210 each, Qty ≥ 16

\$234 each, Qty ≤ 15



Optional Surface Mount Plate

\$22 each

Aluminum Post Powder Coat Colors*



Standard Black



National Park Service Dark Brown



National Park Service Medium Brown



Custom colors available with set-up cost of \$285

*Colors are approximate

Our Storywalk frames are intended for the display of an outdoor durable sign panel or the temporary display of laminated book page materials. Bare in mind that inks used in book pages have little UV resistance and by their nature, are not well suited for outdoor display. For best results, use a 10 mil hot laminate with a sealed border to help protect book page materials. The use of the provided clear acrylic sheets will provide some additional protection, but will NOT result in a waterproof display or provide any UV resistance.



Double unit upright: 4'Hx3'W frame, 4'Hx3'W bulletin case and tri-fold brochure holder.

BULLETIN CASES

Like our frames and bases, bulletin cases are constructed of high strength aluminum extrusions and powder coated to ensure a durable finish. They feature a clear acrylic face, keyed-alike locks, a continuous piano hinge, and a galvanized steel back for use with magnets. Bulletin cases can be wall mounted or outfitted with our post systems. Standard case sizes are 18"×24", 24"×36" and 36"×48". Custom sizes are also available.

Wall Mount Bulletin Case

18×24.....	\$2,008
24×36.....	\$2,157
36×48.....	\$2,256

Bulletin Case with Posts

18×24 with 3×3×96 posts.....	\$2,444
24×36 with 3×3×96 posts.....	\$2,495
36×48 with 3×3×96 posts.....	\$2,586

Extended post lengths available.

Double Unit (two-inline) Upright Configuration

Frame for 48×36 panel & 48×36 bulletin case with 2×3×96 Posts (3).....\$3,414
Many upright configurations available. Contact us for pricing.

UPRIGHTS AND BULLETIN CASES

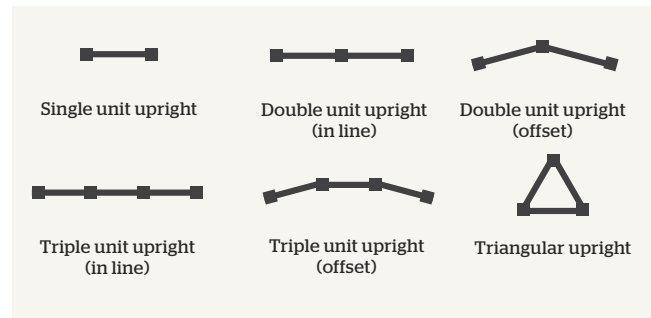
Upright exhibits provide for the prominent display of entrance / trail head identification, map, directional and way-finding information. Uprights can include frames, frameless (self-supporting sign panels supported by posts with flange) Components can be mounted in a variety of configurations including: single, double/triple inline, double/triple offset, triangular and hexagon. Components can also be mounted back-to-back.



Hexagon upright with 4'Hx3'W frames.

UPRIGHT CONFIGURATIONS

Contact us for pricing.



ALUMINUM BROCHURE BOXES

For mounting to exhibits.

Tri-fold.....	\$152
---------------	-------

SIGN PANEL MATERIAL OPTIONS

INTERPRETIVE SIGN PANEL OPTIONS

Vacker offers two durable sign panel material options to meet your permanent interpretive, map/way-finding needs as well as an economical mid-grade option for seasonal or short term rotational displays.



1/2" Thick HPL panel mounted to frameless angle mount pedestal

OPTION #1

HPL - HIGH PRESSURE LAMINATE PANEL (EMBEDDED PHENOLIC RESIN)

1/2" Thick (self-supporting) for use with frameless mount plate(s)

1/8" Thick (non self-supporting) for use with a frame

Think outdoor durable kitchen counter top. HD printed papers are impregnated with melamine resins and consolidated at extreme high heat and pressure. The result is a durable, fade resistant panel with unlimited design potential. Available in 1/8", 1/4", 1/2", 3/4" and 1" thicknesses), manufactured by spin-offs, an authorized reseller for one of the world's leaders in HPL manufacturing.

HIGH PRESSURE LAMINATE PRICING

Pricing for high pressure laminate sign panels printed from client provided, print-ready files (signs designed by client). Sign panel design additional—see page 34.

Common sizes	12"×18"			18"×24"			24"×36"			24"×42"			36"×48"		
Per sign based on quantity	1	2	3+	1	2	3+	1	2	3+	1	2	3+	1	2	3+
1/2" Thick HPL (High Pressure Laminate) with threaded holes for frameless mount	\$268	\$220	\$197	\$380	\$332	\$309	\$639	\$592	\$565	\$720	\$658	\$638	\$1128	\$1066	\$1045
1/8" Thick HPL (High Pressure Laminate) Panel for mount in frame	\$191	\$143	\$118	\$256	\$205	\$185	\$390	\$344	\$318	\$435	\$374	\$353	\$657	\$595	\$576

*Note that pricing can be influenced by quantities and whether the respective sign panel quantities are "originals" (all different) or "duplicates" (all the same). Shipping and any design / file preparation services are additional. Please call or email to request a quotation for your specific project.



1/8" Thick Tuff panel in an upright frame.

OPTION #2

TUFF PANEL - TRADITIONAL MARKING FILM / INDUSTRIAL GRADE PROTECTIVE OVER-LAMINATE

1/8" Thick (non self-supporting) for use with a frame

This sign panel type is similar to the graphics you pass each and every day on signs, vehicles, and supermarket floors. What sets it apart is the 8 mil thick industrial grade protective over-laminate. Developed specifically for demanding exterior applications (subways, bus stops, zoos, parks, etc.), it has twice the UV inhibitors than comparable protective films. Independent outdoor & QUA tests have proven 9+ years of UV protection in the Arizona desert. Thicker than comparable protective films, it offers good resistance to scratching and abrasions. This graphic marking film / protective over laminate combination can be applied to polymetal, (aluminum / thermoplastic composite) or aluminum, depending on the application.

TUFF PANEL PRICING

Pricing for high pressure laminate sign panels printed from client provided files (signs designed by client. Sign panel design additional—see page 34.

Common sizes	12"×18"	18"×24"	24"×36"	24"×42"	36"×48"
1/8" Thick TUFF Panel for mount in frame	\$95	\$145	\$191	\$222	\$320

OPTION #3

SEASONS PANEL

This mid-grade sign panel features a 2 mil thick satin finish, UV resistant protective over-laminate. It is an economical option intended for seasonal or rotational displays like StoryWalks. This sign panel type is intended for display without a protective acrylic sheet. This panel material is not graffiti resistant.

This sign panel type is available only in 18×24. NatureWalk sign designs in a minimum quantity of 8.

	18"×24"
NatureWalk designs Minimum quantity: 8.	\$79



1/8" Thick Seasons panel in angle mount frame.

STORYWALK® BACKER PANELS

Our 18"×24"×½" thick StoryWalk® backer panels are intended for the placement of your laminated book pages. The mid-section of the panel allows for the placement of two laminated pages up to 11"×11" in size. Most customers use mounting putty to hold book pages and utilize clear acrylic sheets to secure in place.




FLIP IT



**STORYWALK AND
NATUREWALK
BACK-TO-BACK**

\$98

STORYWALK® BACKER PANEL

	18"×24"	 18"×24" (Double-sided with NatureWalk Panel)
Minimum quantity: 16.	\$28	\$98

STORYWALK® BACKER PANEL DESIGNS

Our 18"×24"× $\frac{1}{8}$ " thick StoryWalk® backer panels feature a painted polymetal panel with printed vinyl graphics. The mid section of the panel is available to mount your laminated book pages. Designs include a panel number in the upper left corner, and directional arrow in the right corner.

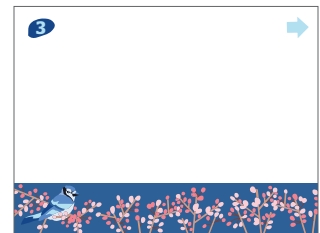
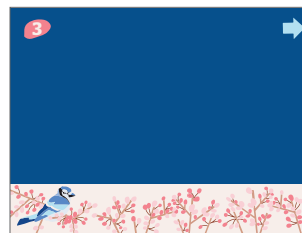
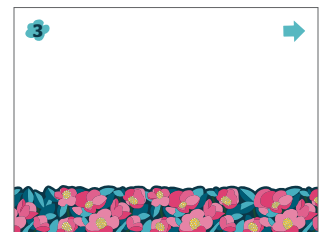
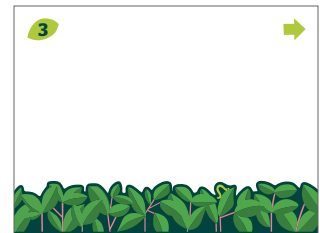
FLIP IT



**STORYWALK AND
NATUREWALK
BACK-TO-BACK**

\$98

Additional designs available. Visit [our website](#) or request a portfolio.



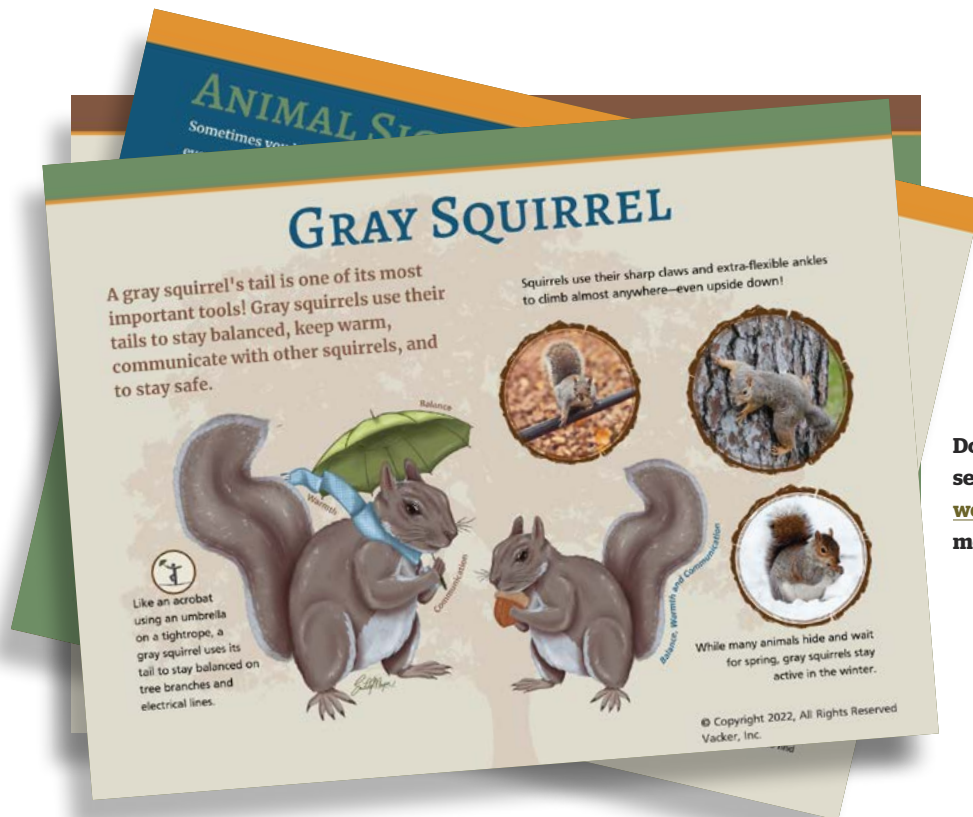
STANDARD & SEMI-CUSTOM SIGNS

**Nature Walk,
General Theme
and Rain Garden**



SIGNS ARE 18"×24" IN SIZE, AND DESIGNED WITH "BEST PRACTICES" FOR INTERPRETATION.

NatureWalk is an extensive series of standard nature themed interpretive signs developed for park and trail visitors of all ages. The sign panels are engaging, informative and particularly fun for kids!



Dozens of additional primary and secondary designs available. Visit [our website](#) or request a portfolio for the most up-to-date titles.

Standard NatureWalk design sign panel material options

1/8" Thick high pressure laminate	\$289
1/2" Thick high pressure laminate.....	\$418
1/8" Thick Tuff panel	\$190
1/8" Thick Seasons panel (Intermediate grade sign material)	\$79
<i>(minimum quantity of 8)</i>	
1/8" Thick double-sided NW design Seasons panel / Storywalk backer panel.....	\$98
<i>(minimum quantity of 8)</i>	

See page 31 for standard sign panel/mount combination pricing.

GENERAL THEMED SIGNS

SIGNS ARE 18"×24" IN SIZE, AND DESIGNED WITH "BEST PRACTICES" FOR INTERPRETATION

Standard and Semi-custom designs include a placed agency logo and/or contact information and minor text edits. Additionally, semi-custom designs include the placement of site specific plant identification images.

Designs are available in two sign panel material options: high pressure laminate and Tuff Panel. 1/2" Thick high pressure laminate panels can be mounted with a frameless pedestal. 1/8" Thick high pressure laminate and 1/8" thick Tuff Panel are intended for display in a frame.

Visit our website or request a portfolio for the most up-to-date titles.



Standard general themed design sign panel material options:

1/8" Thick high pressure laminate	\$289
1/2" Thick high pressure laminate.....	\$418
1/8" Thick Tuff panel	\$190

Semi-custom general themed design sign panel material options:

Includes placement of site specific species images.

1/8" Thick high pressure laminate	\$349
1/2" Thick high pressure laminate.....	\$478
1/8" Thick Tuff panel	\$250

See page 31 for standard and semi-custom sign panel/mount combination pricing.

RAIN GARDEN, AND WATER QUALITY SIGNS

**18"×24" IN SIZE, AND DESIGNED WITH
"BEST PRACTICES" FOR INTERPRETATION.**

STANDARD AND SEMI-CUSTOM DESIGNS

All designs can be customized to include agency logo / contact information and minor text edits. Semi-custom designs include the placement of specific plant animal identification images.

Designs are available in two sign panel material options: high pressure laminate and Tuff Panel. 1/2" Thick high pressure laminate panels can be mounted with a frameless pedestal. 1/8" Thick high pressure laminate and 1/8" thick Tuff panel are intended for display in a frame.

Standard general themed design sign panel material options:

1/8" Thick high pressure laminate	\$289
1/2" Thick high pressure laminate.....	\$418
1/8" Thick Tuff panel	\$190
Quantity of 8 or more (ea)	\$170

Semi-custom general themed design sign panel material options:

*Includes placement of site specific
species images.*

1/8" Thick high pressure laminate	\$349
1/2" Thick high pressure laminate.....	\$478
1/8" Thick Tuff panel.....	\$250

**See page 31 for standard and semi-custom
sign panel/mount combination pricing.**



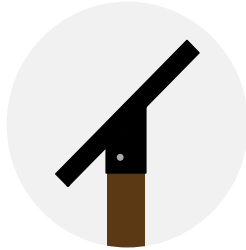
MOUNT STYLE AND SIGN PANEL OPTIONS FOR STANDARD 18"×24" AND SEMI-CUSTOM SIGN DESIGNS

(MOUNT + PANEL = COMBINED COST)

FRAMED



Frame with aluminum post
60" post for in ground.....\$411
40" post with surface mount plate.....\$441



Frame with sleeve
for wood post.....\$262

18"×24"×1/8" THICK SIGN PANEL/ FRAME COMBINATIONS

Standard design - 1/8" thick high pressure laminate sign panel (10 year limited warranty) **\$289**

Standard design - 1/8" thick tuff panel (premium graphic marking film with industrial grade protective overlamine applied to 1/8" thick polymetal) **\$190**

Standard design - 1/8" thick Seasons panel (Intermediate grade for short term or rotational displays, minimum quantity of 8) **\$79**

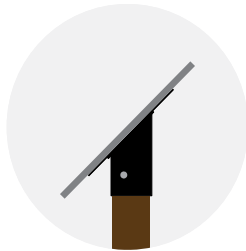
Semi-custom design (includes replacing site specific species images) - 1/8" thick high pressure laminate sign panel (10 year limited warranty) **\$349**

Semi-custom design (includes replacing site specific species images) - 1/8" thick tuff panel (premium graphic marking film with industrial grade protective overlamine applied to 1/8" thick polymetal) **\$250**

FRAMELESS



Frameless pedestal aluminum post
60" post for in ground.....\$171
40" post with surface mount plate.....\$201



Frameless plate with
sleeve wood post.....\$135

1/2" HIGH PRESSURE LAMINATE SIGN PANEL/ FRAMELESS COMBINATIONS

Standard design - 1/2" thick high pressure laminate sign panel (10 year limited warranty) **\$418**

Semi-custom design (includes replacing site specific species images) - 1/2" thick high pressure laminate sign panel (10 year limited warranty) **\$478**



PRODUCT HIGHLIGHT

**Custom fabricated
rotational exhibit.**

CUSTOM DESIGN, FABRICATION AND SPECIALTY SIGNS

CUSTOM DESIGN SERVICES

If our standard and semi-custom sign offerings (starting on page 18) don't fit your unique needs, our professional design team can create a custom sign panel layout with your provided text, high resolution photos, illustrations and logos. We can also supplement your content with images and custom illustrations.

BASIC DESIGN SERVICES

Layout development solely from client provided text (edited), high resolution images, illustrations and logos.

Estimated costs for a 18"×24" sign panel

Typically consists of one or two sections with 2-4 photos/illustrations and text.

Starting at \$195

Estimated costs for a 24"×36" sign panel

Typically consists of a central graphic/map, or multiple panel sections including a total of 5 or more photos / illustrations, and text.

Starting at \$325

BASIC-PLUS DESIGN SERVICES

Layout development from a combination of client provided text (edited), high resolution images, illustrations and logos, plus Vacker provided high resolution images and illustrations.

Estimated costs for a 18"×24" sign panel

Typically consists of one or two sections with 2-4 photos/illustrations and text.

Starting at \$270.

Estimated costs for a 24"×36" sign panel

Typically consists of a central graphic/map, or multiple panel sections including a total of 5 or more photos / illustrations, and text.

Starting at \$395.

ESTIMATING DESIGN SERVICES

While each of our design service options indicates a "starting at" cost, we need some information to understand the scope of your particular project. Additionally, if Basic-Plus design services are requested, we need to understand the nature of the "plus" services desired. What additional resources do you want us to acquire or develop? For example, if you seek an illustration, what do you want illustrated and what is the communication goal?

REQUESTING A QUOTE

To learn how to request a quote for design services, download our [Design Services Guide](#).

Custom Illustration: "A Healthy and Diverse Habitat"



Illustration services are available to compliment your client provided text (edited), high resolution images.

CUSTOM FABRICATION AND SPECIALTY SIGNS

CUSTOM METAL FABRICATION

Contact us for your custom metal fabrication needs.



Triangular upright with roof.



Custom cor-ten upright with laser cut icons.

CUSTOM FABRICATION AND SPECIALTY SIGNS

DIMENSIONAL AND SPECIAL SHAPED SIGNS

Add interest to your high pressure laminate sign panels with dimensional addons and special shapes. Contact us to explore the possibilities.



Special shaped sign panel with dimensional clouds.



Special shaped sign panel with dimensional waves.

CUSTOM FABRICATION AND SPECIALTY SIGNS

INTERACTIVE DISPLAYS

Add interest and engage your visitors with interactive display components.
Contact us to explore and discuss the possibilities.



Rotational cubes.



Flip book.

ROUTED PLASTIC SIGNS

ROUTED BI-COLOR HDPE PARK ENTRANCE SIGNS

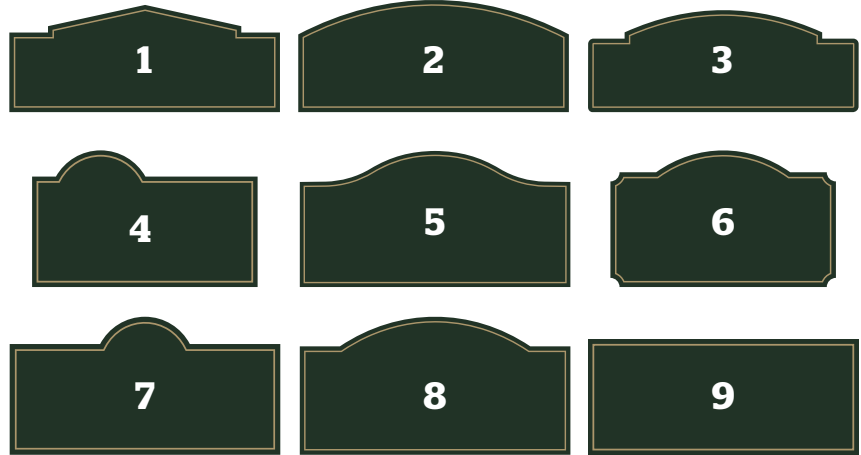
A co-extruded, 2-color sign board is routed or carved, revealing an interior contrasting color. Letters and graphics can be routed flat or carved with a V-groove. Complex logos and other graphic elements can be achieved with TUFF panel inserts. While clients are encouraged to express a desired “look” or style at the outset of the design process, every panel is custom designed to achieve the proper proportions, elements and type styles. Virtually any font, logo and design element can be incorporated into our signs.

- ✓ UV stabilized
- ✓ Graffiti resistant
- ✓ Easily cleaned
- ✓ Will not swell or rot
- ✓ Never need painting
- ✓ Will not delaminate



STANDARD SHAPES

Early in the design process, clients are encouraged to select a desired panel size and shape. Then, based on text, logos and graphic elements to be included, the desired shape is refined to achieve pleasing visual proportions.



COLOR OPTIONS

*(Colors are approximate).

Contact us for a material color sample.



Flat routed pocket to accept logo panel insert.



Flat routed text on green / white / green HDPE sign board with full color detailed American Legion logo achieved with TUFF COVER logo insert. A "pocket" is flat routed to accept logo.

MOUNTING METHODS

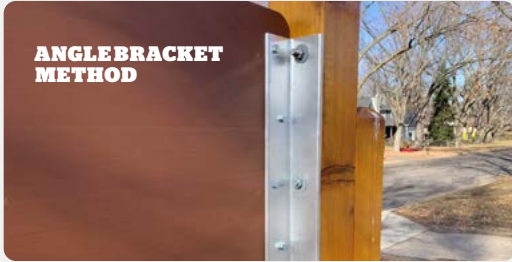
Vacker Sign does not provide posts. Clients are encouraged to purchase wood posts locally. For recycled plastic lumber posts, contact us for suggested vendors.

BETWEEN POSTS



Sign panel is either inserted into slots in the post, or mounted with an angle bracket.

ANGLE BRACKET METHOD



SLOTTED POST METHOD



Secure with screws

POST TOP

IN FRONT OF POSTS



Flush mounted directly to posts.



SIDE VIEW



EXPANSION AND CONTRACTION

HDPE plastic sign material will expand or contract in response to temperature fluctuation. For large signs, it is recommended that mountings compensate for an expansion/contraction rate of about 1/32" per 40 degrees of temperature change. The material should be allowed to move freely. It is suggested that holes be drilled oversized by a minimum of .125"-.25". Any bolts / fasteners should not be overly tightened and provide for free movement of the panel.



Flat Routing.



Flat routing with address text in relief.

DESIGN PROCESS

With a talented design staff, Vacker is committed to excellence in design development ensuring that every panel design reflects an appropriate image and identity for its site. Clients are encouraged to express a desired “look” or style. This is often best achieved by providing us with a very rough sketch of what you have in mind.

WHAT WE NEED TO PROVIDE AN ESTIMATE AND PROPOSED DESIGN:

- Sign shape (by number)
- Sign panel size
- Color combination (i.e. dark woods green / tan / dark woods green)
- Single or double-sided
- Text to be included

Electronic file for your logo or any other graphic element to be included in the design. Bare in mind that routing small text and fine detail directly into a sign board is limited by the smallest size router bit. Full color complex logos often have to be achieved with a printed logo panel insert. Please provide your logo in a high resolution image file or vector file.

PRICING

Common sizes	44"×92"	47"×47"	23"×92"	32"×48"	24"×48"
Single-sided routed sign	\$1,522.00	\$960.00	\$960.00	\$765.00	\$630.00
Single-sided routed sign with logo TUFF COVER insert	\$1,630.00	\$1,180.00	\$1,180.00	\$938.00	\$781.00
Double-sided routed sign	\$1,843.00	\$1,180.00	\$1,180.00	\$902.00	\$748.00
Double-sided routed sign with logo TUFF COVER insert	\$1,935.00	\$1,256.00	\$1,256.00	\$968.00	\$836.00

**Price estimates are for typical park entrance sign design. Excessive text such as park rules or reverse copy can effect cost.*

TRAIL MARKER POSTS

PRODUCT HIGHLIGHT

Trail Marker Post.



A LOW PROFILE ENTRANCE, WAYFINDING AND REGULATORY SOLUTION

Structural grade recycled plastic lumber posts.

Bi-color (cedar outside, medium brown core).

Reinforced with fiberglass. Resistant to UV and harsh weather.

Tapered top and routed dado.

Artwork can be on one, two, three or all four post sides.



POST WITH DIRECT ROUTED GRAPHICS OR TEXT

Simple text and symbols are routed directly into a bi-color (cedar/brown) post revealing the contrasting interior core.



POST WITH TUFF PANEL INSERT(S)

Routed pocket that accepts a TUFF panel insert on one, two, three or all four post sides.

TUFF panel insert is mechanically fastened in the routed pocket and can be customized to include information such as a park / trail name, agency or park district name, contact information, SEG D national recreational symbols, prohibitive symbols, mile markers and directional arrows. A printed panel insert provides broad design flexibility.

Best For multi-color or complex artwork, logos and symbols.

SIZE

Available in 4"×4"(true) at a length of seven feet. Posts are bi-color, cedar on the outside with a contrasting medium brown core.



TRAIL MARKER POST WITH PANEL INSERT

Posts are 4"x4"x7' in length. Tuff panels include predrilled holes and stainless steel screws.

DESIGNING YOUR POSTS

Professional Designers:

Send us your prepared artwork as a print quality .pdf, .eps or .ai file. File prep guidelines available upon request.

Non-Designers:

Template available for sketching your communication goals available upon request.

POST WITH PANEL INSERT

	4"x4"x7'
1 side with panel insert	\$303.00
2 sides with panel insert	\$348.00
3 sides with panel insert	\$395.00
4 sides with panel insert	\$442.00



POST WITH DIRECT ROUTED GRAPHICS OR TEXT

	4"×4"×7"
1 side	\$275.00
2 sides	\$300.00
3 sides	\$325.00
4 sides	\$350.00

Cost is for estimating only. Cost based on amount and complexity of content to be routed.

DIRECT ROUTED GRAPHICS OR TEXT

Simple text and symbols are routed directly into a bi-color (cedar/brown) post revealing the contrasting interior core of the post. Elements such as park / trail names, directional arrows, mile markers and recreation symbols can be incorporated directly into the post material.

Design Limitations

Minimum text and symbol size is limited by the smallest router bit, 1/16".

DESIGNING YOUR POSTS

Professional Designers:

Send us your prepared artwork as a vector .pdf, .eps or .ai file. File prep guidelines available upon request.

Non-Designers:

Template available for sketching your communication goals available upon request.

DETAILS

Tapered top

Routed dado

Copy and symbols routed directly into post

SCALE

EXAMPLE POSTS

REQUESTING A QUOTE:

INTERPRETIVE AND STORYWALK PRODUCTS

- ☐ Sign panel size/thickness and design code (if a standard or semi-custom sign design)
- ☐ Sign panel material choice (i.e. high pressure laminate, tuff panel, etc.)
- ☐ Mount style choice (i.e. a 24"x36" angled frame with double aluminum posts)
- ☐ Installation method (post for in ground installation or post with surface mount plate for surface mount installation).
- ☐ Shipping contact and complete shipping address

ROUTED PLASTIC SIGNS

- ☐ Sign size
- ☐ Sign shape
- ☐ Color Combination
- ☐ Single or double-sided
- ☐ Shipping address

TRAIL MARKER POSTS

- ☐ Number of posts
- ☐ Number of sides utilized
- ☐ Direct-routed or with panel inserts
- ☐ Shipping address